

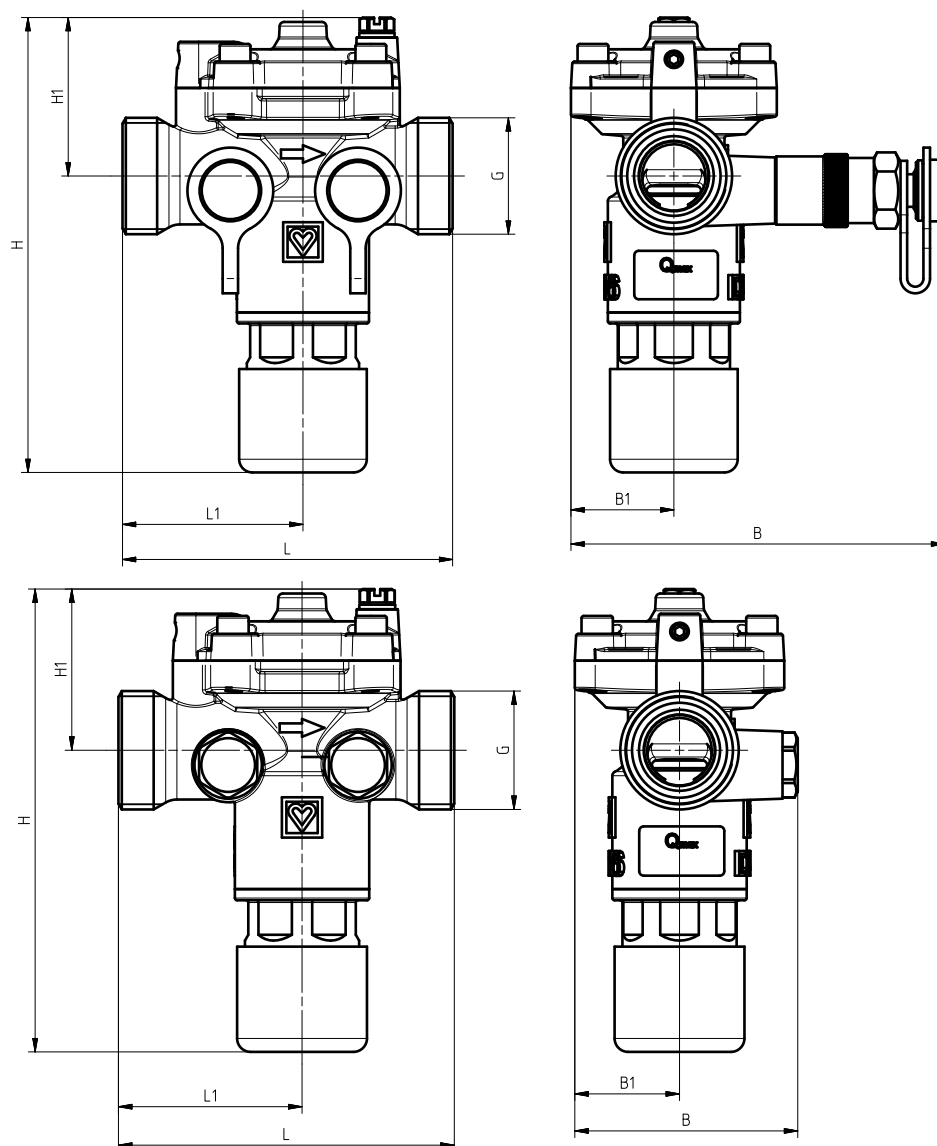
# HERZ Combination Valve

Pressure Independent Balancing Control valve

Standart sheet for

4006 SMART

Issue 0211



Dimensions in mm

1 4006 2x

1 4006 6x

Order no.	DN	G	L	L1	B	B1	H	H1
1 4006 20	15 LF	3/4"	75 mm	41 mm	85 mm	24 mm	104 mm	36 mm
1 4006 21	15	3/4"	75 mm	41 mm	85 mm	24 mm	104 mm	36 mm
1 4006 22	20	1"	75 mm	41 mm	85 mm	24 mm	105 mm	33mm
1 4006 29	15 MF	3/4"	75 mm	41 mm	85 mm	24 mm	104 mm	36 mm
1 4006 60	15 LF	3/4"	75 mm	41 mm	50 mm	24 mm	104 mm	36 mm
1 4006 61	15	3/4"	75 mm	41 mm	50 mm	24 mm	104 mm	36 mm
1 4006 62	20	1"	75 mm	41 mm	50 mm	24 mm	105 mm	33mm
1 4006 69	15 MF	3/4"	75 mm	41 mm	50 mm	24 mm	104 mm	36 mm

Max. operating pressure 16 bar  
 Max. differential pressure on the body 4 bar  
 Min. operating temperature 2 °C (pure water)  
 Min. operating temperature -20 °C (frost protection)  
 Max. permissible operating temperature 100 °C  
 Lift 4 mm

The integrated control unit allows for modulating control through an actuator. The valve can be operated with various different actuators (see also section "Accessories and spare parts").

## Technical data

Subject to changes resulting from HERZ's ongoing development policy.

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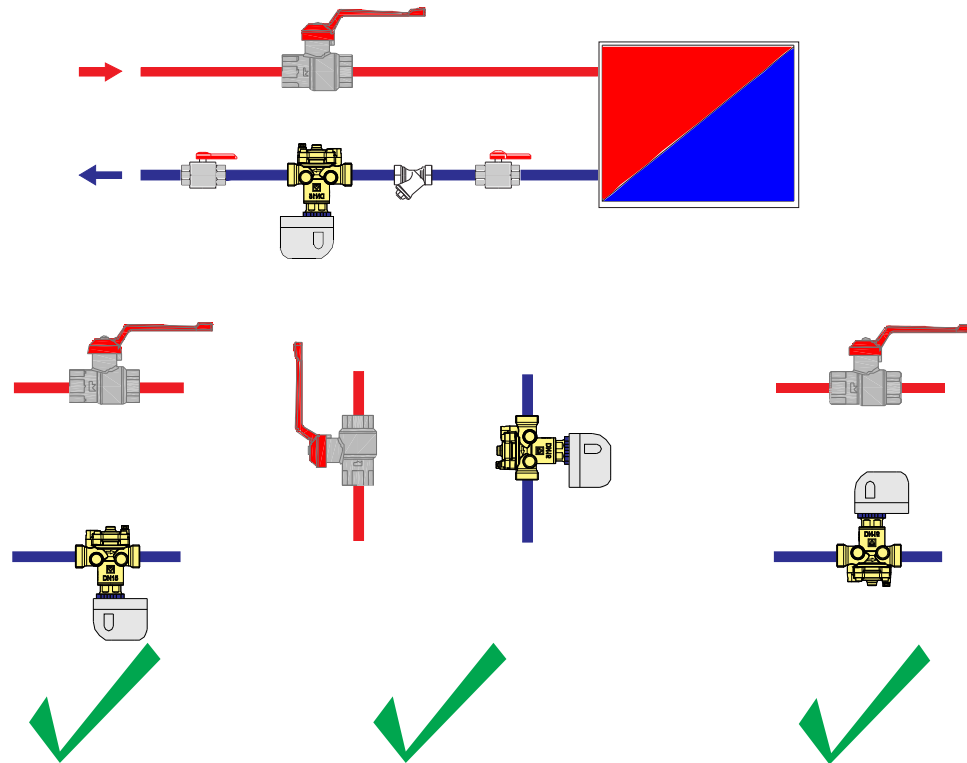
The combination valve is designed for use in all heating and cooling systems with circulation pumps. The controller automatically maintains flow to the required part of the system at the set rate by measuring and immediately adjusting to any variation in pressure. No additional measurements are necessary, and the correct flow rate is achieved at all operating conditions.

The combination valve is designed for use in all heating and cooling systems with circulation pumps. The diaphragm responds to the pressure upstream and downstream of the control unit.

The valve settings directly affect the volumetric flow. It is thus possible to set the maximum flow rate based on the diagram when the valve is fitted. This allows for the balancing of heating circuits, cooling water systems, ceiling cooling and heating panels, air heaters, etc. without any need to first assess the pressure variations in the system. In systems that require verification of the flow rate, install STRÖMAX M valves (4017 M, 4117 M, 4217 GM) or HERZ Metering Station 14000 ..

Body: Dezincification-resistant brass  
Diaphragms and O-rings: EPDM  
Water purity according to OENORM H 5195 and VDI 2035  
The use of ethylene and propylene glycol at a concentration of 15 - 45 vol/vol [%] is permissible.

The valve is fitted in the return and can be installed in any orientation. The arrow on the valve body indicates the direction of flow.  
We recommend installing isolation valves upstream and downstream of the combination valve.  
The combination valve can be closed with the HERZ setting key (1 4006 02). To adjust the valve settings, turn the key clockwise to the stop.  
At this point, the indicated setting is < 0%.



DN 15LF 0,27 m³/h  
DN 15MF 0,47 m³/h  
DN 15 0,94 m³/h  
DN 20 1,71 m³/h

14117 .. HERZ STRÖMAX circuit control valves, angle seat version  
14217 .. HERZ STRÖMAX circuit control valves, straight seat version  
14017 .. HERZ STRÖMAX circuit control valve with integrated measuring orifice  
14000 .. HERZ Metering Station  
14125 .. HERZ shut-off valves, angle seat version  
14115 .. HERZ shut-off valves, angle seat version  
14215 .. HERZ shut-off valves, straight seat version, including versions with male threads. For details, refer to the respective data sheets.  
10284 00 Pressure gauge kit for test points  
17709 .. HERZ actuating drive for two-point or pulse control  
17990 .. HERZ actuating drive for continuous control  
10273 09 1/4 screw plug

## Applications

## Materials

## Installation

## kvs values

## Accessories and spare parts

Junction press screw fitting		Order no.
with cone seal	14 x 2 - G 3/4	P 7014 81
	16 x 2 - G 3/4	P 7016 81
	18 x 2 - G 3/4	P 7020 81
	20 x 2 - G 3/4	P 7020 81

## Connecting parts

Pipe		8	10	12	14	15	16	18	22
Valve		DN 15	DN 15	DN 15	DN 15	DN 15	DN 15	DN 15	DN 20
Nut G		3/4	3/4	3/4	3/4	3/4	3/4	3/4	1
Fitting	with metal seal	1 6274 18	1 6274 00	1 6274 01	1 6274 02	1 6274 03	1 6274 04		1 6273 01
Fitting	with soft seal			1 6276 12	1 6276 14	1 6276 15	1 6276 16	1 6276 18	

## Pipe connection fittings (with cone seal) for metal pipes

Compression fittings for calibrated soft steel and copper pipes (for details, see respective data sheets).

Pipe	10x1,3	12x2	14x2	15x2,5	16x2	16x2,2	17x2	17x2,5	18x2,5	18x2
Valve	DN 15		DN 15	DN 15	DN 15	DN 15	DN 15	DN 15	DN 15	DN 15
Nut G	3/4		3/4	3/4	3/4	3/4	3/4	3/4	3/4	3/4
Fitting	1 6098 18		1 6098 02	1 6098 16	1 6098 03	1 6098 12	1 6098 04	1 6098 05	1 6098 06	1 6098 07

## Pipe connection fittings (with cone seal) for plastic pipes

Pipe	20x2	20x3,5	20x2,5	25x3,5	26x3
Valve	DN 15	DN 15	DN 15		
Nut G	3/4	3/4	3/4		
Fitting	1 6098 08	1 6098 10	1 6098 11		
Valve	DN 20			DN 20	DN 20
Nut G	1			1	1
Fitting	1 6198 12			1 6198 00	1 6198 01

Plastic pipe fittings for PE-X, PB and aluminium composite pipes (for details, see respective data sheets).

For the connection of soft steel and copper pipes with a wall thickness of 1 mm or less with compression unions, we recommend using support sleeves (prod. no. 1 0674 xx). To connect plastic pipes, use suitable calibration tools. For detailed instructions, please refer to the installation manual. For proper installation of the compression unions, apply a little silicone oil to the thread of the locking nut or the olive screw and the olive.

- 1 6220 .. Iron pipe connection, consisting of union nut, seal and connection nipple with male pipe thread
- 1 6236 .. Soldering connection, consisting of union nut, seal and soldering nipple
- 1 6240 .. Welding pipe connection, consisting of union nut, seal and connection nipple with welding nipple
- 1 6210 .. Iron pipe connection, consisting of union nut, seal and connection nipple with male pipe thread
- 1 6235 .. Soldering connection, consisting of union nut, seal and soldering nipple

Considering the purpose of the fitting, clean and proper workmanship is required.  
Dirt particles can be removed by installing a HERZ strainer (4111).

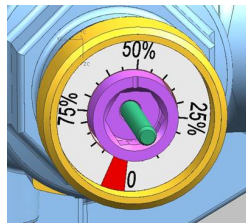
## Warnings

Ammonium contained in plumber's hemp can cause damage to brass valve bodies. Mineral oils and lubricants cause EPDM seals to swell, resulting in failure. For the correct addition of ethylene glycol-based antifreeze agents and corrosion inhibitors, refer to the manufacturer's instructions.

Two test points are installed in the same plane and factory-sealed.  
This arrangement ensures that all installed components are easily accessible and that measuring devices can be properly connected.

## Test points

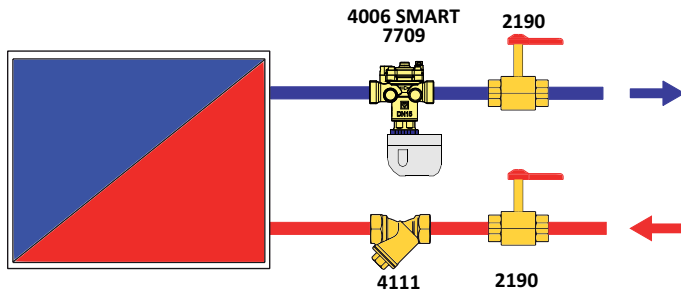
The current valve settings are clearly indicated in percentages. The desired preset value can be easily adjusted. The preset flow rate controller can be isolated at any time and adjusted to the required flow rate.



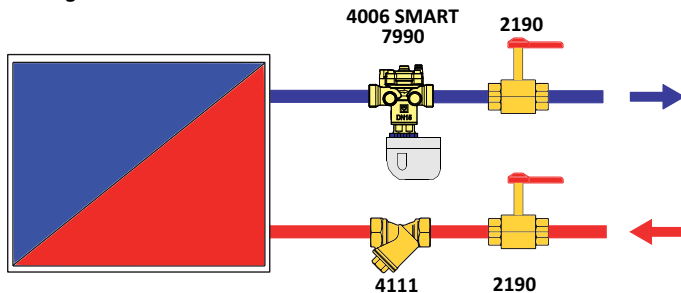
## Pre-setting

Fan coil systems with differential pressure controlled pump

### Two-point control

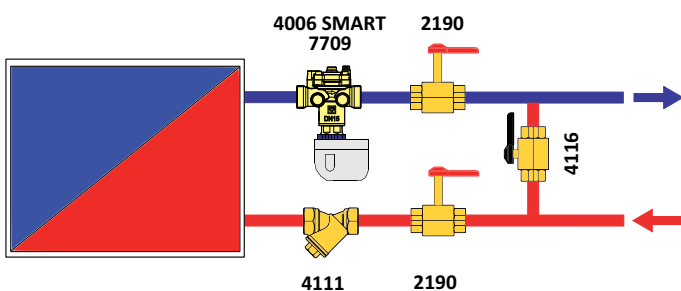


### Modulating control

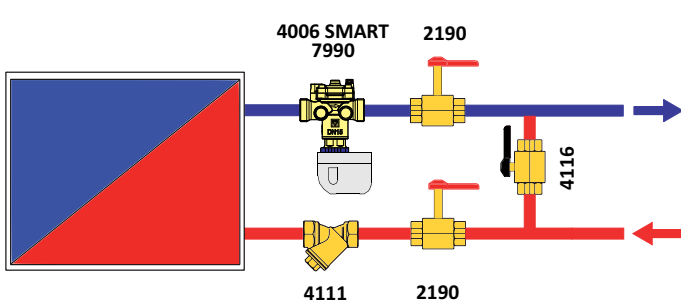


Fan coil system with constant displacement pump

### Two-point control



### Modulating control

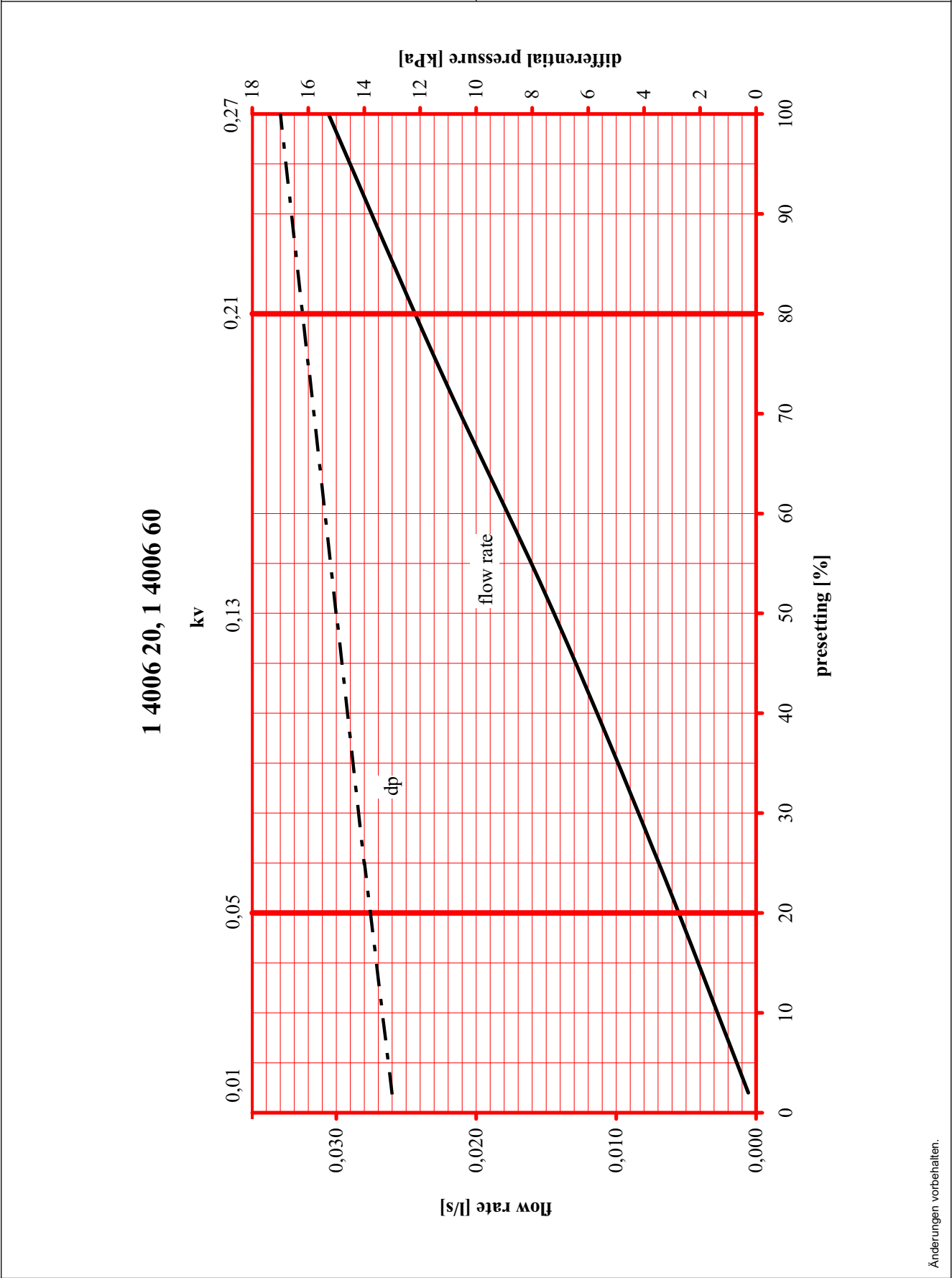


**Note: All diagrams are indicative only.**

## Installation examples

All details and specifications contained in this document are correct at the time of going to print and are provided for information purposes only. We reserve the right to make changes resulting from HERZ's ongoing development policy. The illustrations are indicative only and might differ from the actual products. This also applies to the colours of the products shown in this document. Certain products might also vary depending on the country of order. Technical specifications and functions are subject to changes without prior notice. For queries, please contact your local HERZ office.

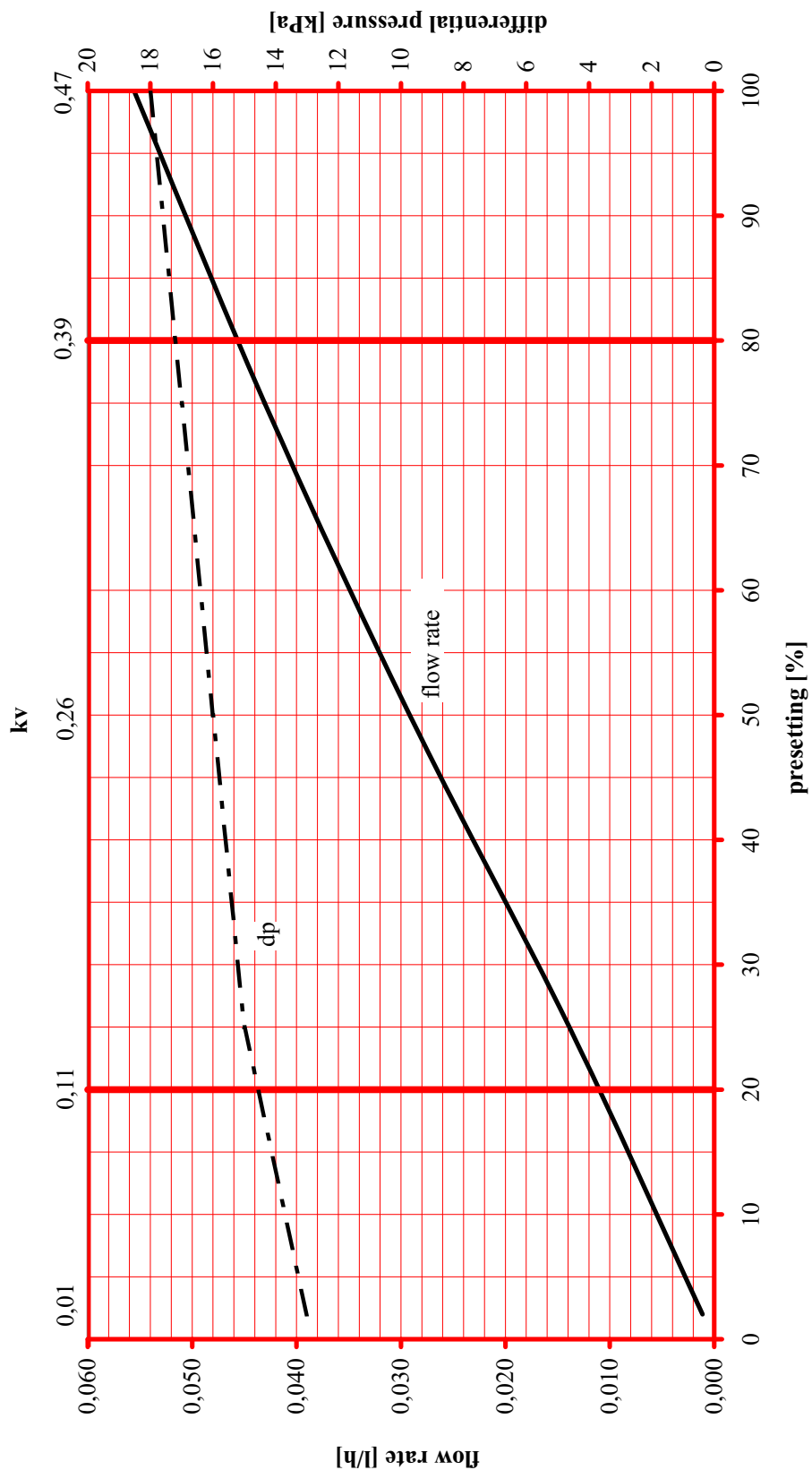
HERZ standard diagram	HERZ - 4006 SMART
Order no.: <b>1 4006 20, 1 4006 60</b>	<b>DN 15 LF</b>



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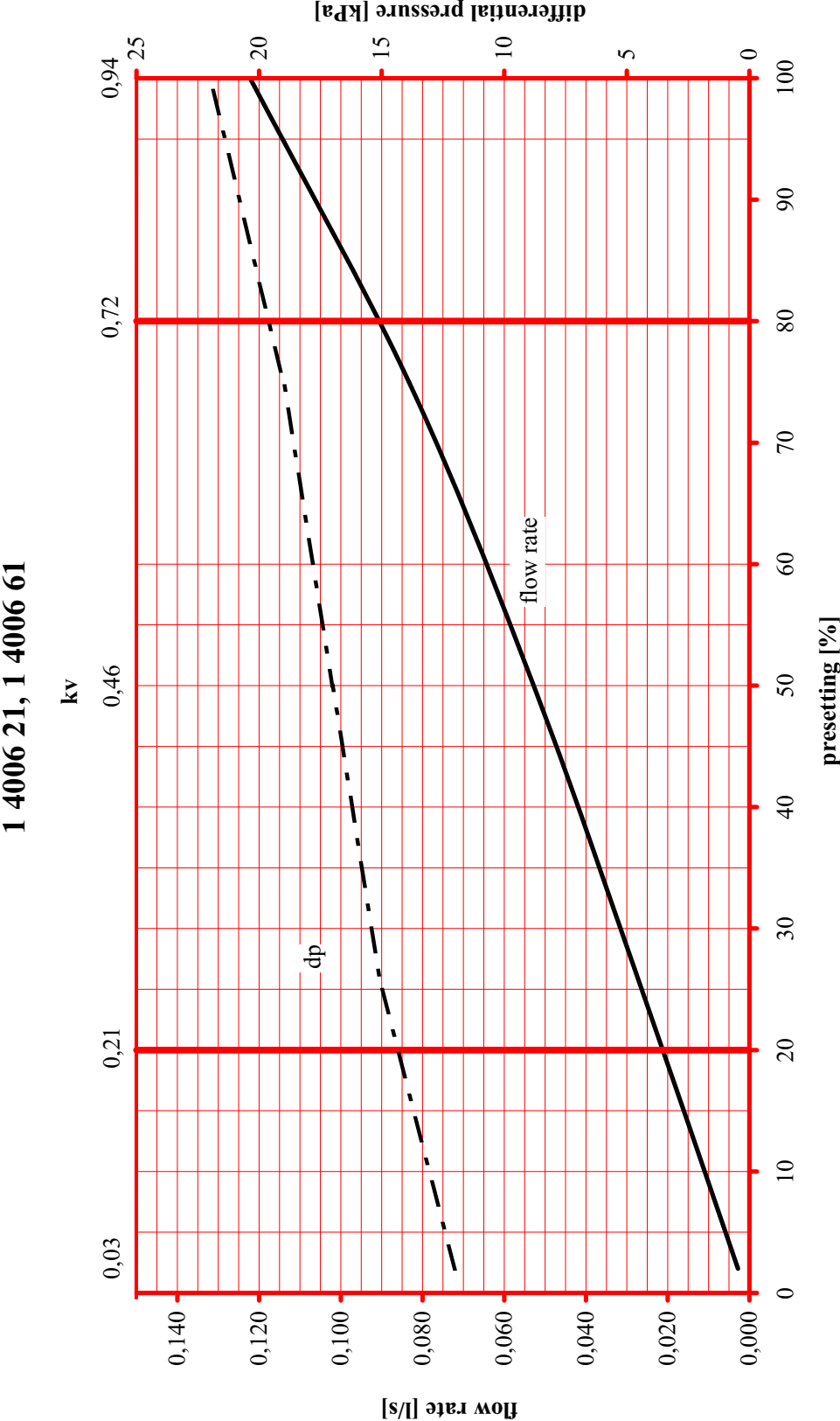
HERZ standard diagram	HERZ - 4006 SMART
Order no.: <b>1 4006 29, 1 4006 69</b>	<b>DN 15 MF</b>

**1 4006 29, 1 4006 69**



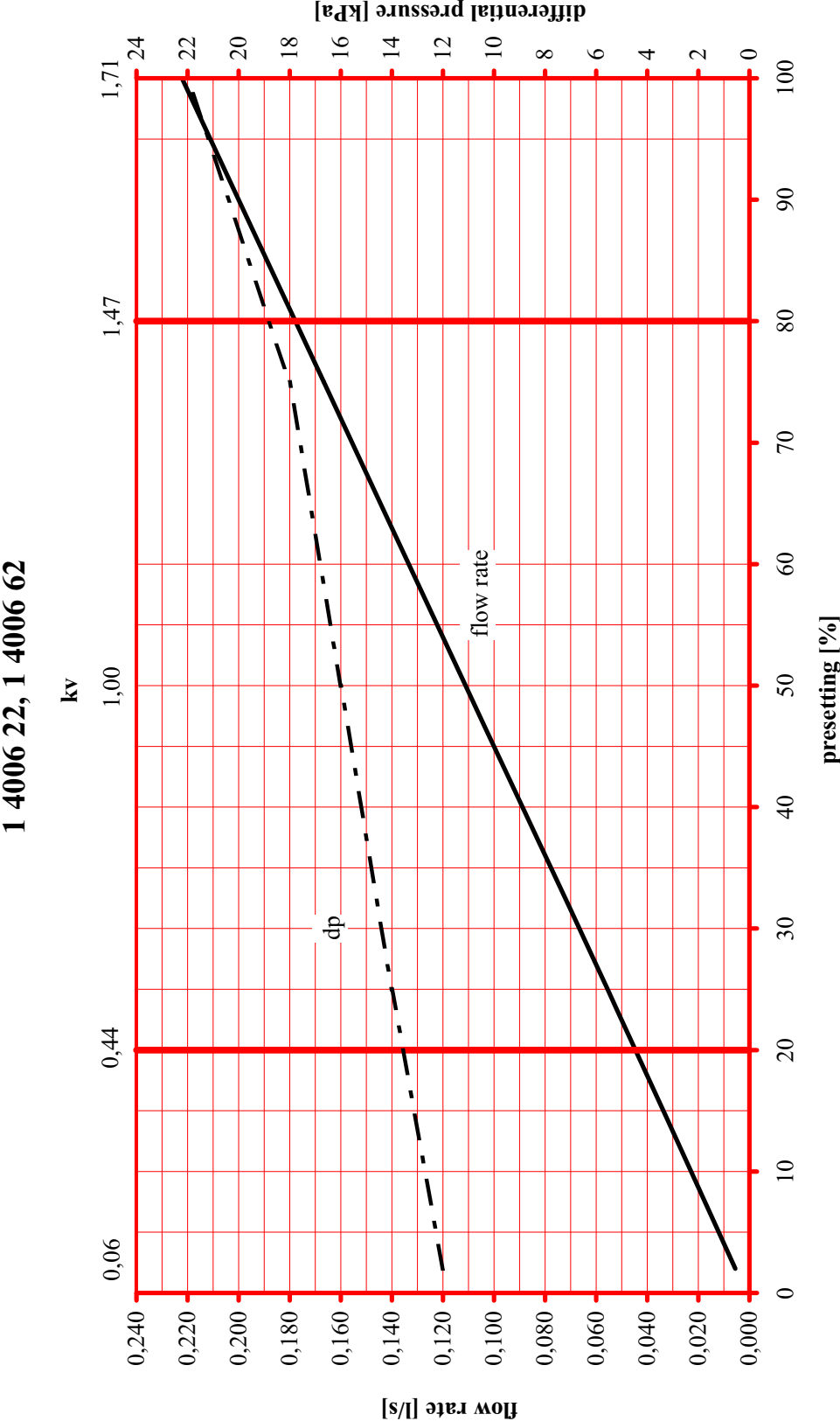
Änderungen vorbehalten.

HERZ standard diagram	HERZ - 4006 SMART
Order no.: <b>1 4006 21, 1 4006 61</b>	<b>DN 15</b>



Änderungen vorbehalten.

HERZ standard diagram	HERZ - 4006 SMART
Order no.: <b>1 4006 22, 1 4006 62</b>	<b>DN 20</b>



Änderungen vorbehalten.